



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

split

D3676-1
Job Sheet 202139-A



Part No: D3676-1

Job Qty: 1 pcs

Part Name: Bubble Window - LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/27/19

Job Tracking No:

Due Date: 11/29/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV D IPP Rev A New Product 01/24/2008 DL Verified:JLM IPP Rev B Change Mat. to .236"
08/29/2008 DL IPP Rev C Added D3676-2 12/03/01 DL IPP Rev. D Udate dwg add 20" dim to apex. 13/012/05

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time	
140	Packaging 2-1 - Receive - B4B	1 pcs		11/29/19	0.00	0.00	Packaging 2 - 1 - B4B	
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	
							Packaging 2 - 29 - B4B	
							Packaging 2 - 30 - B4B	
							Packaging 2 - 31 - B4B	
							Packaging 2 - 32 - B4B	

				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
150 QC 6	1 pcs	11/29/19	0.00 0.00	QC 6 - 9	D 18-11-27
				QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	
				QC 6 - 81	
170 Packaging 3-1 - Stock - B4B	1 pcs	11/29/19	0.00 0.00	Packaging 3 - 1 - B4B	DAS 58 NOV 27 2019 9-15
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
180 QC 21 - SA	1 pcs	11/29/19	0.00 0.00	QC 21 - SA - 21	DAS 21 9-15 NOV 27 2019
				QC 21 - SA - 70	
				QC 21 - SA - 53	
Part Op 140 - (Receive & Inspect for Damage & Mat'l Certs) Receive & Inspect for Damage & Mat'l Certs					
Descriptions: 150 - (QC6- All purchased or subcontracted products) QC6- All purchased or subcontracted products					
170 - Identify as per dwg & Stock Location:					
180 - QC21- Final Inspection - Work Order Release) QC21- Final Inspection - Work Order Release					
Job BOM					
Job BOM records could not be found.					
Job Allocations					
Job Allocations could not be found.					

Part Specifications

Specifications could not be found.

Plex 11/27/19 2:04 PM dart.lacelle.linda



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3676-1
Job Sheet 202139



3 PL

Part No: D3676-1

Job Qty: 1 pcs

Part Name: Bubble Window - LH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/21/19

Job Tracking No:

Due Date: ~~11/1/19~~ 11/22/2019

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D IPP Rev A New Product 01/24/2008 DL Verified:JLM IPP Rev B Change Mat. to .236"
08/29/2008 DL IPP Rev C Added D3676-2 12/03/01 DL IPP Rev. D Udate dwg add 20" dim to apex. 13/012/05

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	1 pcs	11/1/19	11/1/19	0.00	0.00	Purchasing - 1		NOV 2 6 2019
							Purchasing - 2		
							Purchasing - 3		
140	Packaging 2-1 - Receive - B4B	1 pcs	11/1/19	11/1/19	0.00	0.00	Packaging 2 - 1 - B4B		NOV 2 6 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S234897



Part: D3676-1
Job No: 202139
Serial No/Batch: S234897

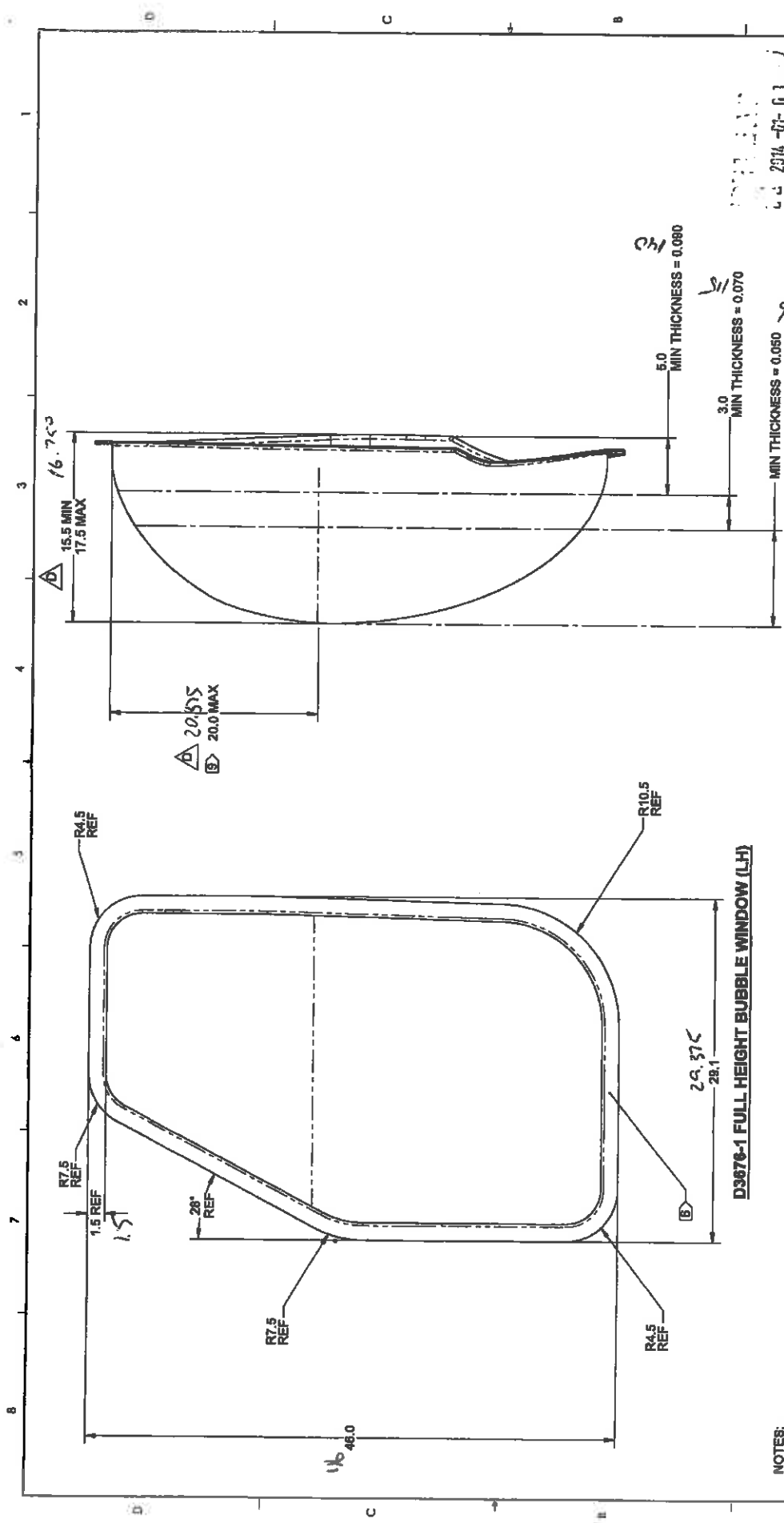
Revision:
Inspector:
Exp Date:
Instructions: Various STC's

Date: 11/28/19

				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
				150 QC 6	1 pcs
QC 6 - 68					
QC 6 - 61					
QC 6 - 40					
QC 6 - 81					
170 Packaging 3-1 - Stock - B4B	1 pcs	11/1/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
180 QC 21 - SA	1 pcs	11/1/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	
Part Op 110 - Purchasing (Purchasing)					
Descriptions: 140 - (Receive & Inspect for Damage & Mat'l Certs) Receive & Inspect for Damage & Mat'l Certs					
150 - (QC6- All purchased or subcontracted products) QC6- All purchased or subcontracted products					
170 - Identify as per dwg & Stock Location:					
180 - QC21- Final Inspection - Work Order Release) QC21- Final Inspection - Work Order Release					

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D3676-1P	Bubble Window - LH	1 pcs (1 ea)	110-Purchasing	S234894
MACRLICS.236	Plexiglass G 0.236"	14 sf (14 ea)	110-Purchasing	S108350
				S234895
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D3676-1P	1	0	0
	MACRLICS.236	14	160	0
Part Specifications				
Specifications could not be found.				

Plex 10/21/19 7:51 AM Dart.lajeunesse.marie



2014-07-03
2014-07-03

9/20

D3676-1 FULL HEIGHT BUBBLE WINDOW (LH)

- NOTES:
- 1) MATERIAL: PLEXIGLASS G CLEAR CAST ACRYLIC SHEET PER LP-381 TYPE 1 GRADE C OR POLYCAST II CLEAR ACRYLIC SHEET PER MIL-P-6425, 0.236 THICK (REF. DART SPEC. M-ACRYLIC-S.236)
 - 2) FINISH: WA
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) DIMS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK: 1/8" MIN UNLESS OTHERWISE NOTED
 - 6) IDENTIFICATION: USE "XXXXXX" ON FLANGE WITHIN 0.25" OF BUBBLE
 - 7) WEIGHT: 11.0 lbs
 - 8) THERMOFORM PER DART QSI 022 USING DT8892
 - 9) MAXIMUM WINDOW DEPTH TO BE AS FAR ABOVE CENTER OF WINDOW AS POSSIBLE

DESIGN	MB	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN			DRAWING NO.
CHECKED			D3676
MFG. APPR.			REV. D
APPROVED			SHEET 2 OF 3
DE APPR.			TITLE
DATE	13.12.05		FULL HEIGHT BUBBLE WINDOW
			SCALE
			NTS

COMPANY & DATE BY DART AEROSPACE LTD
THIS DOCUMENT IS THE PROPERTY OF DART AEROSPACE LTD
IT IS TO BE KEPT IN CONFIDENCE AND NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD

Entered:

Date:

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

Route update only



Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Eng. (Non-AW) ☐ Engineering ☐ Machining ☐ Prod. Eng. Coord. ☐ Water Jet ☐ Large Fab ☐ Rec/Store/Packaging ☐ Supplier ☐ Quality ☐						Date : _____ Sequence #: _____		QTY Affected : _____ MRB (QS1042)	
Description Work Order Deviation				Disposition				Completed By		Lead hand / Supervisor		QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				FAULT CATEGORY Pressure/Forced ☐ Contamination ☐ Bending ☐ Misaligned/off center ☐ Crushing ☐ BOM/Route ☐ Cracks ☐ Broken/Damage/Defect ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Incomplete/Unclear Instructions ☐ Marks/Chatter ☐ Drill Holes ☐ Mislabeled ☐ Fit/Function ☐				Other/Details: Power Loss/Surge ☐ Positioned Wrong ☐ Folio/Program ☐ Outside Tolerance ☐ Grain Direction ☐ Drawing ☐ Weld ☐ Finish ☐ Wrong Stock Pulled ☐ Part Lost/Missing ☐ Out of Sequence ☐ Misread ☐ Off-set/Set-up ☐					



Dart Aerospace Ltd.

1270 Aberdeen St

Hawkesbury, ON

K6A 1K7

Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044864



Supplier:

PTF001-VC
Plas-Tech Fabrications
128 Walgreen Road
Ottawa
ON
K0A 1L0 Canada
Phone: 613-831-4640
Fax: 613-831-4624

Ship To:

1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No:

POHB044864

PO Date:

10/23/19

Due Date:

11/15/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact:

Phone:

Via:

Ground

Pymt Terms:

Net 30

Freight Terms:

Special Comments:

Items														
Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	202139	D3676-1P	D3676 REV.D			Bubble Window - LH : Various STC's receive pcs	Firmed x3		11/15/19 26	3 pcs	0 pcs	3 pcs	\$0.01/pcs	\$0.03
Grand Total:														\$0.03

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.



Plex 10/23/19 12:34 PM dart.lussier.patrick

Plas-Tech Fabrications Inc.128 Walgreen Rd
Stittsville, Ont
K0A 1L0Ph: 613-831-4640
Fx: 613-831-4624**Packing Slip**

Packing Slip No.:

Date:

Page:

37775

Nov 25, 2019

1

#44864

Sold to:	Ship to:
DART AEROSPACE 1270 ABERDEEN STREET HAWKESBURY, ON K6A 1K7	DART AEROSPACE 1270 ABERDEEN STREET HAWKESBURY, ON K6A 1K7 POHB044864
Order No.: 23011	Sold By: Mark Perry
Shipped By:	Ship Date: Nov 25, 2019
Tracking No.:	

Item No.	Unit	Description	Quantity
D3676-1P		Rev D. Bubble window-LH	3
RECEIVED NOV 26 2019 DART AEROSPACE LTD.			
Comment: Thank you for your order.			

Form 1: Part Number Accountability**Form 1: Part Number Accountability**[illegible]

SAE AS9102 First Article Inspection Form

Form 2: Product Accountability – Raw Material, Specifications and
Special Process(es), Functional Testing

Sheet 1 of 1

1. Part Number D3676-1P		2 Part Name FULL HEIGHT BUBBLE WINDOW		2. Serial Number 2019-001		4. FAI Report Number FAIR-D3676-1P REV D					
5. Material or Process Name		6. Specification Number		7. Code		8. Special Process Supplier Code		9. Customer Approval Verification (Yes/No/NA)		10. Certificate of Conformance number	
PLEXIGLASS G CLEAR CAST ACRYLIC SHEET OR POLYCAST II CLEAR ACRYLIC SHEET.		LP-391 TYPE 1 GRADE C, OR MIL- P-5425, 0.236 THICK (REF DART SPEC. M-ACRYLIC- S.236).				N/A		N/A		N/A Supplied by Customer_ DART	
11. Functional Test Procedure Number		12. Acceptance report number, if applicable									
13. Comments											
14. Prepared By Mark Perry Plas-Tech Fabrications						15. Date 11-19-2019					

1. Part Number				2. Part Name			3. Serial Number	4. FAI Report
D3676-1P				FULL HEIGHT BUBBLE WINDOW – LH			2019-001	FAIR-D3676-1P REV D
Characteristic Accountability				Inspection / Test Results				
5. Char No.	6. Reference Location	7.Characteristic Designator	8. Requirement	9. Results	10. Designed Tooling	11. Non-Conformance Number	14. Remarks.	
1	8A-SH2, Eng. Note 1		PLEXIGLASS G CLEAR CAST ACRYLIC SHEET PER LP-391 TYPE 1 GRADE C, OR POLYCAST II CLEAR ACRYLIC SHEET PER MIL-P-5425, 0.236 THICK (REF DART SPEC. M-ACRYLIC-S.236).	CHECKED AS OK			Material supplied by customer _ Dart MACRLICS.236. Batch # S188380	
2	8A-SH2, Eng. Note 2		FINISH: NONE	NOTED				
3	8A-SH2, Eng. Note 3		TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED	NOTED				
4	8A-SH2, Eng. Note 4		UNITS: INCHES UNLESS OTHERWISE NOTED	NOTED				
5	8A-SH2, Eng. Note 5		BREAK SHARP EDGES 0.010 TO 0.020 MAX	SCRAPED ALL EDGES TO REMOVE.				
6	8A & 7B-SH2, Eng. Note 6		IDENTIFICATION: ENGRAVE P/N "D3676-1" AND B/N "BXXXXX" ON FLANGE WITHIN 0.25 OF BUBBLE. USE 0.125" LETTERS TO MAX DEPTH OF 0.005" PER DART QSI 044 6.4 WITH VIBRATING STYLUS.	NOTED			- Tag or label only by Plas-Tech - Final Identification to be completed by Dart per Eng. Note 6.	
7	8A-SH2, Eng. Note 7		WEIGHT: 11.0 Lbs.	13 LB			PLASTECH WEIGH SCALE IS +/- 1 LB ACCURACY.	

Form 3: Characteristic Accountability, Verification and Compatibility Evaluation

1. Part Number				2. Part Name			3. Serial Number	4. FAI Report
D3676-1P				FULL HEIGHT BUBBLE WINDOW - LH			2019-01	FAIR-D3676-1P Rev D
Characteristic Accountability				Inspection / Test Results				
5. Char No.	6. Reference Location	7.Characteristic Designator	8. Requirement	9. Results	10. Designed Tooling	11. Non-Conformance Number	14. Remarks.	
8	8A-SH2, Eng. Note 8		THERMOFORM PER DART QSI 022 USING DT8992.	NOTED	MOULD DT8992.			
9	8A-SH2		MAXIMUM WINDOW DEPTH TO BE AS FAR ABOVE CENTER OF WINDOW AS POSSIBLE.	NOTED				
10	8C-SH2		46.0	46.0				
11	8C-SH2		R7.5 REF	R7.5				
12	7D-SH2		28 DEG REF	28.2 DEG			Calculated using rise over run.	
13	7D-SH2		1.5 REF	1.70-1.75			Geometry is determined by mould and overall dimensions per Char No's 10 and 22. The 1.5 REF is a resultant dimension.	
14	7D-SH2		R7.5 REF	7.0				
15	5D-SH2		R4.5 REF	4.5				
16	4D-SH2		20.0 MAX	20.0				
17	3A-SH2		15.5 MIN / 17.5 MAX	16.8				
18	2B-SH2		5.0 MIN THICKNESS = 0.090	0.160-0.166			Measured by cut-up of setup part.	
19	2B-SH2		3.0 MIN THICKNESS = 0.070	0.130-0.136			Measured by cut-up of setup part.	

1. Part Number D3676-1P			2. Part Name FULL HEIGHT BUBBLE WINDOW		3. Serial Number 2019-01	4. FAI Report FAIR-D3676-1 Rev D	
Characteristic Accountability			Inspection / Test Results				
5. Char No.	6. Reference Location	7.Characteristic Designator	8. Requirement	9. Results	10. Designed Tooling	11. Non-Conformance Number	14. Remarks.
20	2B-SH2		MIN THICKNESS = 0.050	0.095-0.135 along side. 0.076 min at apex.			Measured by cut-up of setup part.
21	8B-SH2		R4.5 REF	4.5			
22	4B-SH2		29.1	29.0			
23	5B-SH2		R10.5 REF	10.5			
24	GENERAL		WORKMANSHIP	COMPLIANT			VISUAL AND CHECK FOR SCRATCHES / CLARITY.
The signature indicates that all characteristics are accounted for; meet drawing requirements or are properly documented for disposition.							
12. Prepared By Mark Perry, Plas-Tech Fabrications					13. Date 11-19-2019		



128 WALGREEN ROAD
CARP. ON KOA 1LO
PHONE-613-831-4640
FAX-613-831-4624

CERTIFICATE OF COMPLIANCE

SOLD TO: DART AEROSPACE

DATE: November 26, 2019

YOUR PURCHASE ORDER: PO HB044864

OUR INVOICE NO: 37775

LINE ITEM # 1

QUANTITY: 3

DESCRIPTION: FULL HEIGHT BUBBLE WINDOW – LH FOR DWG D3676-1P REV D.

THESE PARTS WERE MANUFACTURED IN ACCORDANCE WITH:

DART QSI 018

PLASTECH PROCESS PR-01-01-D3676-1P REV 1.0 USING DWG D3676 REV D.

Note: USED 5 SHEET - 160 SF OF PLEXIGLASS G CLEAR CAST ACRYLIC SHEET PER LP-391
TYPE 1 GRADE C, OR POLYCAST II CLEAR ACRYLIC SHEET PER MIL-P-5425, 0.236 THICK
(REF DART SPEC. M-ACRYLIC-S.236). BATCH# S188380.

THIS IS TO CERTIFY THAT THE MATERIAL FINISHES AND FUNCTIONAL REQUIREMENTS OF
THE ABOVE LISTED PARTS ARE IN ACCORDANCE WITH THE REFERENCE PROCUREMENT
SPECIFICATIONS, CONTROL DRAWINGS OR PARTS DESIGNATION AND LATEST REVISIONS
AS REFERENCED ON THE SUBJECT PURCHASE ORDER.

AUTHORIZED REPRESENTATIVE SIGNATURE

A handwritten signature in blue ink, appearing to read 'Mark Perry', is written over a horizontal line.

MARK PERRY, M.ENG.



PRESIDENT

Plas-Tech Fabrications
128 Walgreen Road
Carp, Ontario
K0A 1L0

www.plas-techfab.com
613-831-4640



INVOICE

Invoice No.: 37775
Date: Nov 25, 2019
Re. Order No.: 23011

Sold To:
DART AEROSPACE
1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7

Ship To:
DART AEROSPACE

1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7

POHB044864

Business No.: 890292097

Item No.	Quantity	Unit	Description	Tax	Unit Price	Amount
D3676-1P	3		Rev D. Bubble window-LH	H	593.33	1,779.99
Subtotal:						1,779.99
H - HST 13%						
HST						231.40
Terms: Net 30						
Due Dec 25, 2019						

Comments	Freight	0.00
Thank you for your order.		
Sold By: Mark Perry	Total Amount	2,011.39

DART AEROSPACE LTD		Work Order:	202135-A
Description: Full Height Bubble Window, LH		Part Number:	D3676-1
Inspection Dwg: D3676	Rev: D	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST
THERMOFORMING SECTION

Description	Accept	Reject	Method of Inspection	Comments
Inside Radii less than N/A				
Shape Definition	✓		visual	
Texture Retention	✓			
Material imperfections such as bumps, cracks, voids, scratching	✓			

Measured by: PD	Date: 19.11.27
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TRIMMING SECTION

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.090	Min	.140"	✓			
0.070	Min	.115"	✓			
0.050	Min	.066"	✓			
15.5 – 17.5	Min – Max	16.750"	✓			
29.1	+/-0.100	29.375"	✓			
46.0	+/-0.100	46"	✓			
20.0	Min	20.064"	✓			

Measured by: PD	Date: 19.11.27
Audited by:	Date:
Preliminary Approval:	Date:

Rev	Date	Change	Revised by	Approved
A	16.01.20	New Issue	KJ	